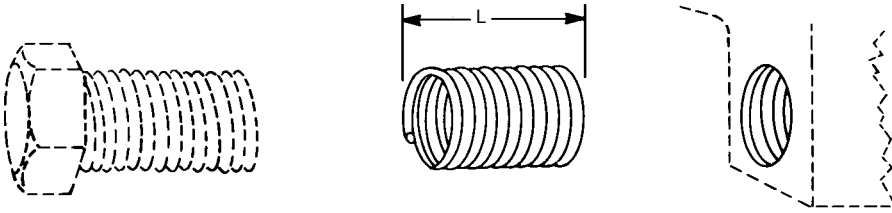


Thread Insert

Stainless Steel



- Increased Holding Power
- Positive Locking
- Eliminates Stripping, Seizing, Corrosion
- Long Life Without Thread Wear
- Saves Space, Weight, Material
- No More Lock Nuts, Etc.

FREE RUNNING		LOCKING	
STOCK NUMBER	STOCK NUMBER	THREAD SIZE	LENGTH L
Y12-S2-09	—	#2-56	.086
Y12-S2-13	Y13-S2-13		.129
Y12-S2-17	Y13-S2-17		.172
Y12-S2-22	—		.215
Y12-S4-11	—	#4-40	.112
Y12-S4-17	Y13-S4-17		.168
Y12-S4-22	Y13-S4-22		.224
Y12-S4-28	—		.280
Y12-S6-14	—	#6-32	.138
Y12-S6-21	Y13-S6-21		.207
Y12-S6-28	Y13-S6-28		.276
Y12-S6-35	—		.345
Y12-S8-16	—	#8-32	.164
Y12-S8-25	Y13-S8-25		.246
Y12-S8-33	Y13-S8-33		.328
Y12-S8-41	—		.410
Y12-S10-19	—	#10-24	.190
Y12-S10-29	Y13-S10-29		.285
Y12-S10-38	Y13-S10-38		.380
Y12-S10-48	—		.475
Y12-S11-19	—	#10-32	.190
Y12-S11-29	Y13-S11-29		.285
Y12-S11-38	Y13-S11-38		.380
Y12-S11-48	—		.475
Y12-S12-25	—	1/4-20	.250
Y12-S12-38	Y13-S12-38		.375
Y12-S12-50	Y13-S12-50		.500
Y12-S12-63	—		.625

See page F36 for drill sizes.